



**Product Data Sheet &  
General Processing Conditions**

**RTP 299 A X 92682 J  
Nylon 6 (PA)  
High Gravity Compound**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Specific Gravity	11.00	11.00	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0030 - 0.0080 in/in	0.30 - 0.80 %	D 955
<b>MECHANICAL</b>			
Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.0 ft-lbs/in	53 J/m	D 256
unnotched 1/8 in (3.2 mm) section	2.0 ft-lbs/in	107 J/m	D 4812
Tensile Strength	6000 psi	41 MPa	D 638
Tensile Elongation	0.4 - 0.7 %	0.4 - 0.7 %	D 638
Tensile Modulus	2.40 x 10 <sup>6</sup> psi	16548 MPa	D 638
Flexural Strength	8500 psi	59 MPa	D 790
Flexural Modulus	2.10 x 10 <sup>6</sup> psi	14480 MPa	D 790

**THERMAL**

Ignition Resistance* Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635
--	--------------	-------------	-------

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

\*\* Values per RTP Company testing.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	470 - 535 °F	243 - 279 °C
Mold Temperature	130 - 200 °F	54 - 93 °C
Drying	2 hrs @ 180 °F	2 hrs @ 82 °C
Moisture Content	0.20 %	0.20 %
Dew Point	0 °F	-18 °C

**PROCESSING NOTES**

Desiccant Type Dryer Required.